

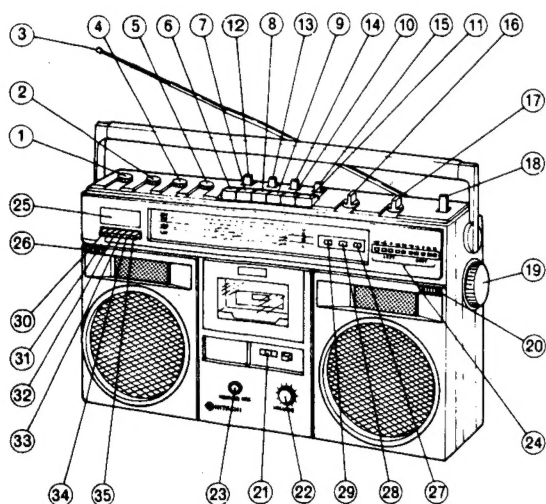


# TRK-8300E, E(BS)

## SERVICE MANUAL

### No. 1558E

#### KEY TO ILLUSTRATIONS



- |                               |                               |
|-------------------------------|-------------------------------|
| ① BALANCE CONTROL             | ⑱ TUNING CONTROL              |
| ② BASS CONTROL                | ⑳ BUILT-IN MICROPHONE (RIGHT) |
| ③ TELESCOPIC ANTENNA (AERIAL) | ㉑ TAPE COUNTER                |
| ④ TREBLE CONTROL              | ㉒ MIX. MIC VOLUME             |
| ⑤ VOLUME CONTROL              | ㉓ MIXING MIC SOCKET           |
| ⑥ PAUSE BUTTON                | ㉔ LEVEL INDICATOR             |
| ⑦ FAST-FORWARD/CUE BUTTON     | ㉕ TIME DISPLAY                |
| ⑧ REWIND/REVIEW BUTTON        | ㉖ BUILT-IN MICROPHONE (LEFT)  |
| ⑨ PLAYBACK BUTTON             | ㉗ OPERATION INDICATOR (For E) |
| ⑩ RECORD BUTTON               | ㉘ AC POWER INDICATOR (For BS) |
| ⑪ STOP/EJECT BUTTON           | ㉙ DOLBY NR INDICATOR          |
| ⑫ POWER SWITCH                | ㉚ FM STEREO INDICATOR         |
| ⑬ TAPE SELECTOR SWITCH        | ㉛ HOUR SET BUTTON             |
| ⑭ FM MODE SWITCH              | ㉜ MINUTE SET BUTTON           |
| ⑮ AFC/RIF SWITCH              | ㉝ TIME SET BUTTON             |
| ⑯ FUNCTION SELECTOR           | ㉞ TIMER SET BUTTON            |
| ⑰ BAND SELECTOR               | ㉟ SLEEP ON BUTTON             |
| ⑱ DOLBY NR SWITCH             | ㊱ SLEEP OFF/SNOOZE BUTTON     |

#### SPECIFICATIONS

##### GENERAL SECTION

Semi-conductors : IC's : 8  
Transistors : 26  
Diodes : 16  
LED's : 13  
Varistor : 1  
Varicap : 1  
Zener diode : 1

Power (Mains) Supply : AC : 220V, 50 Hz [For E]  
240V, 50 Hz [For E (BS)]  
DC : 12V (IEC R20×8 or equivalent)

Power (Mains) Consumption : 23W

Dimensions : 496 (W)×281 (H)×169 (D) mm

Weight : 6.2 kg (with batteries)

Power output : 5W/ch (T.H.D. 10%), 16W MPO

Speaker : 120 mm, 2.8 ohms×2  
30 mm, 3k ohms×2

##### TUNER SECTION

Circuit System : FM/SW/MW/LW 4-band superheterodyne

Tuning Range : FM : 87.5 to 108 MHz  
SW : 6.0 to 18 MHz  
MW : 530 to 1605 kHz  
LW : 150 to 350 kHz

Sensitivity : FM : 10 dB (pra.) 2 dB (max.)  
SW : 25 dB (pra.) 20 dB (max.)  
MW : 42 dB (pra.) 30 dB (max.)  
LW : 50 dB (pra.) 40 dB (max.)

Intermediate Frequency : FM : 10.7 MHz  
SW/MW/LW : 468 kHz

Antennas (Aerials) :

FM/SW : Terescopic antenna  
MW/LW : Built-in ferrite-core antenna

##### TAPE RECORDER

Tape :  
Tape Speed :  
Recording System :  
Erasing System :  
Track System :  
Frequency Response :

Cassette tape (C-30, 60, 90)  
4.75 cm/s  
AC bias, 57 kHz  
AC erase  
4 track 2 channel  
Normal : 50 Hz to 12 kHz  
CrO<sub>2</sub> : 50 Hz to 13 kHz  
METAL : 50 Hz to 14 kHz

S/N (Signal to Noise Ratio) :

50 dB (DOLBY NR : OFF),  
60 dB (DOL BY NR : ON)  
0.1% (WRMS)  
50 dB (Between tracks)  
40 dB (Between channels)  
60 dB

WoW and Flutter :  
Cross Talk :

Erase Ratio :  
Input Sensitivity and Impedance :

Microphone : 0.4mV, 500 ohms  
Record/playback (DIN) : 6mV, 12k ohms

Output Level and Impedance :

Record/playback (DIN) : 775mV, 5 kohms  
EXT. Speaker : 2.8~8 ohms  
Headphone : 60 ohms

Fast Forward or Rewinding Time :  
Distortion :  
Motor :

110 sec. (Using C-60)  
2%  
DC Micro motor

## CASSETTE TAPE RECORDER WITH FM/SW/MW/LW RADIO

May 1981

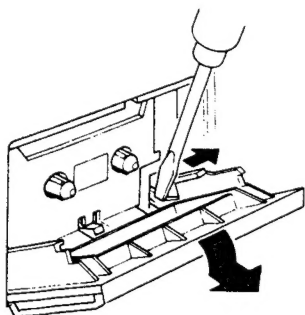
## SAFETY PRECAUTION

The following precautions should be observed when servicing.

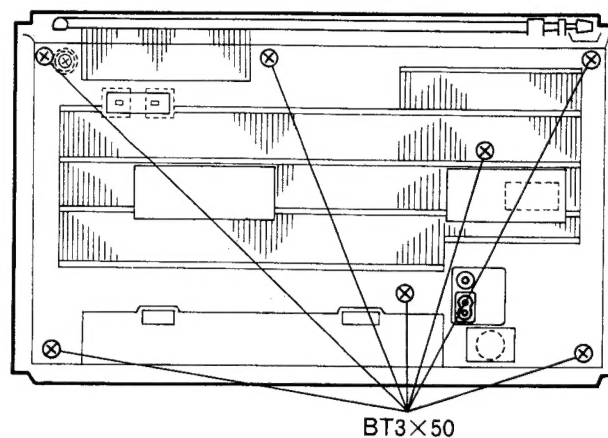
1. Since many parts in the unit have special safety-related characteristics, always use genuine Hitachi's replacement parts. Especially critical parts in the power circuit block should not be replaced with other makes. Critical parts are marked with ⚠ in the schematic diagram, and circuit board diagram.
2. Before returning a repaired unit to the customer, the service technician must thoroughly test the unit to ascertain that it is completely safe to operate without danger of electrical shock.

## DISASSEMBLY

### 1. Cassette lid

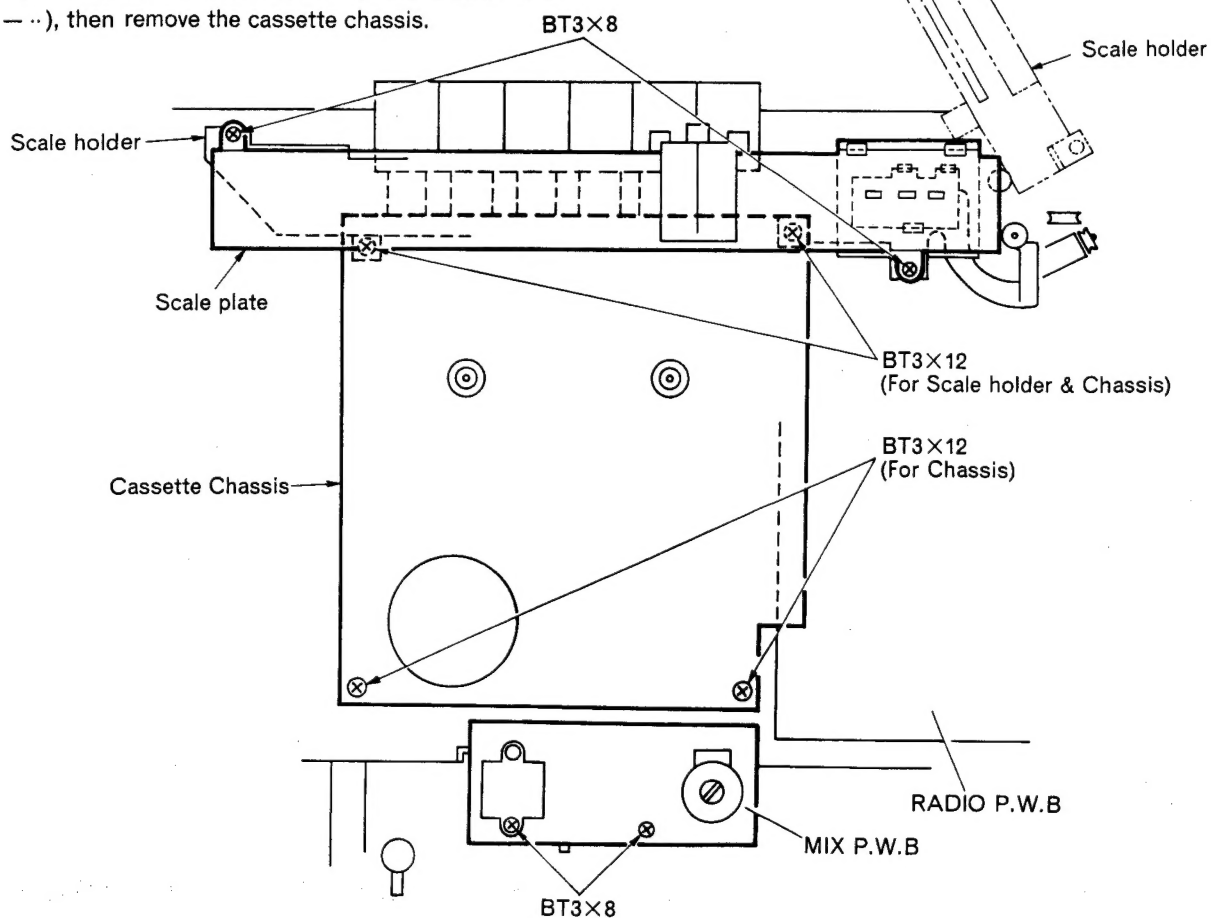


### 2. Rear case

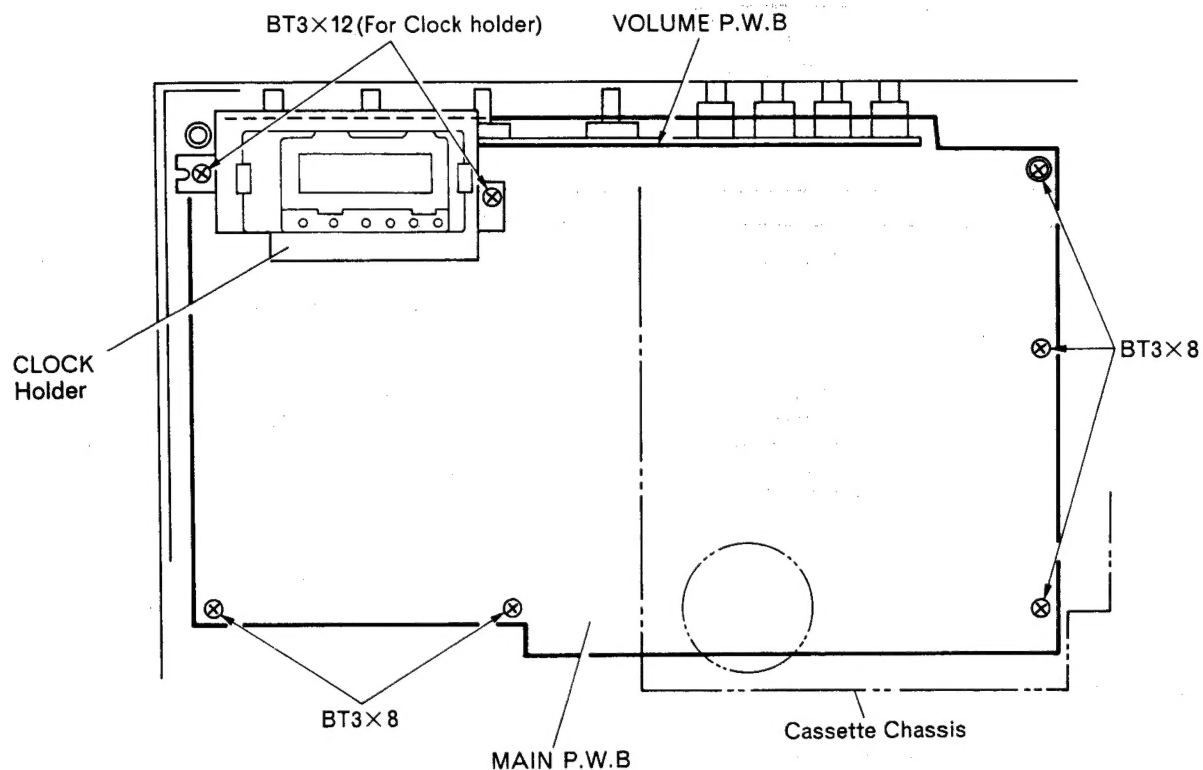


### 3. Scale plate, Scale holder, Cassette chassis and MIX PWB

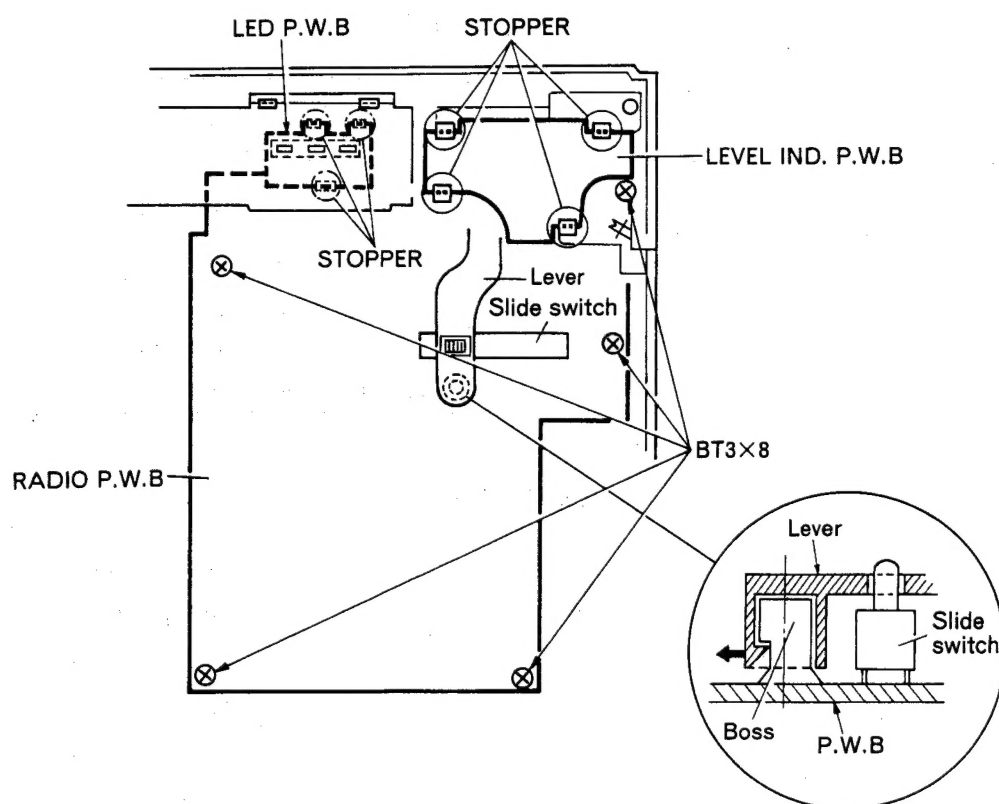
Remove the scale plate and the scale holder first and set them in the positions shown by the broken line (---), then remove the cassette chassis.



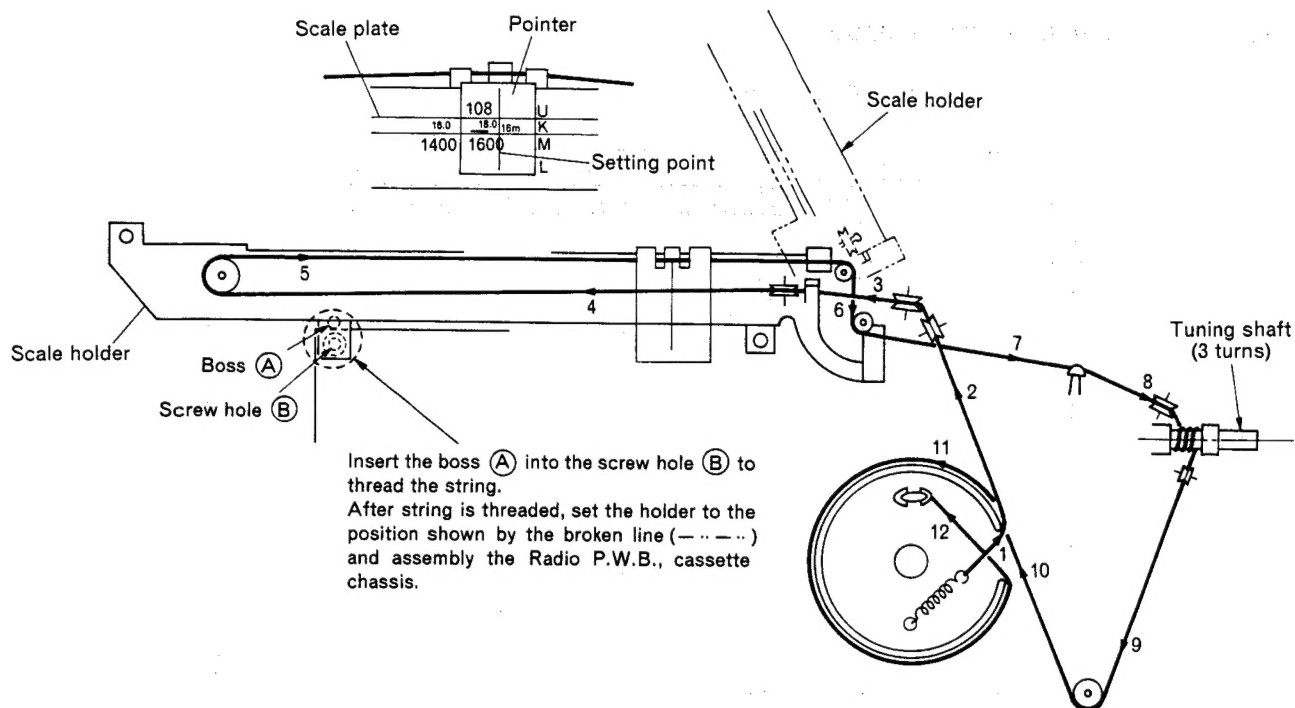
4. MAIN, VOLUME P.W.B and CLOCK MODULE



5. LED, LEVEL, and RADIO P.W.B



## DIAL CORD STRINGING



### STRINGING METHOD

1. Turn the pulley counterclockwise.
2. String the dial cord in the direction of arrow (No. 1~12)
3. Set the pointer to setting position.

## LUBRICATION

Lubricate one or two drops of oil to rotating point or lubricate grease to sliding point.

Lubricate the respective parts listed once every 1000 hours or once a year under normal conditions of use.

Avoid oiling them excessively, or rotation may become irregular because of oil splashes.

Lubrication point		Oil or Grease
Rotary section	Metal and metal	Pan motor oil (10W-40)
	Mold and metal	Sonic slider oil (#1600)
Sliding section	Metal and metal	Hitasol (MO-138)
	Mold and mold	White grease (FL-LUBE-A)
	Mold and metal	White grease (FL-LUBE-A)
Spring resonance prevention		Froil (GB-TS-1)

## INSPECTION

Mode	Item	Pressure or Torque
Playback	Pressure of pressure roller	350 g 500g
	Take-up torque	35g-cm 60g-cm
	Supply reel back tension	1.5g-cm 3.5g-cm
Rewind	Rewind torque	60g-cm 90g-cm
Fast Forward	Fast Forward torque	65g-cm 90g-cm



# ADJUSTMENT

## 1. Tuner Section

\* For West Germany

Step	Adjustment Item	Measuring Instrument and Connection			Genescope or Signal Generator Frequency	Dial Pointer Position	Adjust	Reading			
		Measuring Instrument	Input Terminal	Output Terminal							
1	(1) FM IF	Turn T202 fully counterclockwise.									
	(2) S-Curve	● Genescope (10.7 MHz)	TP101	TP201	10.7 MHz	Highest	T101 T201	Note 1			
2	(1) FM OSC. (Covering)	● FM signal generator (400 Hz 30% mod.) ● Oscilloscope ● VTVM	Ext. antenna terminal (thru dummy antenna) * Note 5	TP201	87 MHz (87.5 MHz*)	Lowest	L103	Max.			
	(2)				109 MHz (108 MHz*)	Highest	CT102				
	(3)				Repeat steps (1) and (2)						
3	(1) FM ANT. (Tracking)				90 MHz	90 MHz	L101	Max.			
	(2)				106 MHz	106 MHz	CT101				
	(3)				Repeat steps (1) and (2)						
4	(1) FM MPX (Multiplex)	● Frequency counter	Connect a 10 $\mu$ F 25V electrolytic capacitor between the No. 2 pin of IC301 and ground.	P8	—	—	RT302	19 kHz $\pm$ 200 Hz (Note 3)			
5	(1) FM Separation	98MHz, 60dB L+R (1kHz) 180mV, 30% mod. Pilot (19kHz) 20mV, 10% mod. ● Osilloscope ● VTVM	Ext. Ant. terminal	TP301 TP302	98 MHz	98 MHz	RT301	Min. (Note 8)			
6	(1) AM IF	● Genescope (468 kHz)	Ferrite-core antenna	TP202	468 kHz	Highest	T151 T204	Note 4			
	(2)				Repeat step (1)						
7	(1) LW OSC. (Covering)	● AM signal generator (400 Hz, 30% mod.) ● VTVM	Ferrite antenna (thru dummy) * Note 6	TP202	145 kHz	Lowest	L156	Max.			
	(2)				360 kHz	Highest	CT156				
	(3)				Repeat steps (1) and (2)						
8	(1) LW ANT. (Tracking)							160 kHz	160 kHz	L153	Max.
	(2)							330 kHz	330 kHz	CT153	
	(3)							Repeat steps (1) and (2)			
9	(1) MW OSC. (Covering)							515 kHz	Lowest	L155	Max.
	(2)							1650 kHz	Highest	CT155	
	(3)							Repeat steps (1) and (2)			
10	(1) MW ANT. (Tracking)							600 kHz	600 kHz	L152	Max.
	(2)							1400 kHz	1400 kHz	CT152	
	(3)							Repeat steps (1) and (2)			

Step	Adjustment Item	Measuring Instrument and Connection			Genescope or Signal Generator Frequency	Dial Pointer Position	Adjust	Reading	
		Measuring Instrument	Input Terminal	Output Terminal					
11	(1)	SW OSC. (Covering)	● AM signal generator (400 Hz, 30% mod.)	Ext. antenna terminal (thru dummy antenna) * Note 7	TP202	5.8 MHz	Lowest	L154	Max.
	(2)					18.5 MHz	Highest	CT154	
	(3)					Repeat steps (1) and (2)			
12	(1)	SW ANT. (Tracking)	● VTVM			6.5 MHz	6.5 MHz	L151	Max.
	(2)					16.0 MHz	16.0 MHz	CT151	
	(3)					Repeat steps (1) and (2)			

**Note :**

1. Feed in a weak signal to TP101 from the genescope. Adjust T101, T201 for maximum gain and the wave form indicated in Figure 1. If the center of the wave form cannot be lined up on the marker, adjust the right/left balance.
2. Use the T202 core to form the S-curve shown in Figure 2. Adjust the symmetry of A and B about point C for linearity.
3. Connect the frequency counter to P8, via a resistor of 100 kΩ.
4. Feed in a weak signal from the genescope. Adjust T151 and T204 for maximum gain and the waveform of Figure 3.

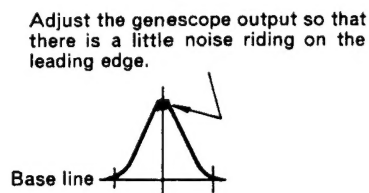


Fig. 1

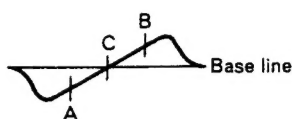


Fig. 2

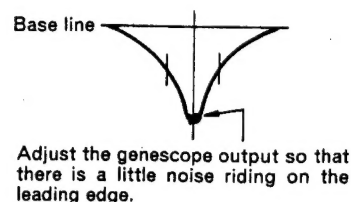


Fig. 3

5. Transmit to the dummy antenna in Figure 4 and connect to P1.
7. Transmit to the dummy antenna in Figure 5 and connect to P1.

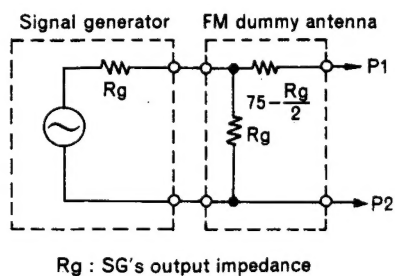


Fig. 4

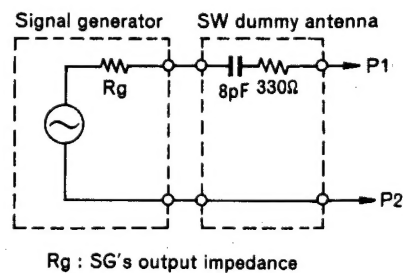


Fig. 5

6. Connect AM signal generator to loop antenna, bring near to ferrite antenna.
8. Feed the signal for each channel and adjust RT301 so that an optimum separation can be obtained.

## 2. Tape Recorder Section

Perform the following adjustments in the sequence stated after cleaning the head, pressure roller, and capstan with a head cleaning stick moistened in alcohol.

Item	Adjustment s	Measuring instrument & connection			Check tape	Mode	Adjust	Reading
		Measuring instrument	Input terminal	Output terminal				
1	Head azimuth	• VTVM	—	DIN OUT or TP401L, R	MTT-316 or MTT-216, 12.5KHz	PLAY	Azimuth adjusting screw	Output Max. (See Note 1)
2	Playback gain	• VTVM	—	TP401L, R	MTT-150, 400Hz 200 nwb/m	PLAY	RT401L, R	0.775V (0 dBm)
3	Level indicator						RT403L, R	(See Note 2)
4	Bias current	Set the tape selector switch to the normal position. Set the RT402 L, R to middle position.						
		• Audio oscillator (1.25KHz/12.5 KHz, -20 dB) • Frequency counter • VTVM	DIN IN	DIN OUT or TP401L, R	Hitachi UD tape	REC/ PLAY	RT404L, R	(See Note 3)
5	Record/Playback output	Set the tape selector switch to the normal position.						
		• Audio oscillator (400Hz, 0dB) • Frequency counter • VTVM	DIN IN	DIN OUT or TP401L, R	Hitachi UD tape	REC/ PLAY	RT402L, R	0dB±1dB
6	Dolby NR check	• Audio oscillator (5KHz) • Frequency counter • VTVM	DIN IN	TP401L, R	—	REC	—	(See Note 4)

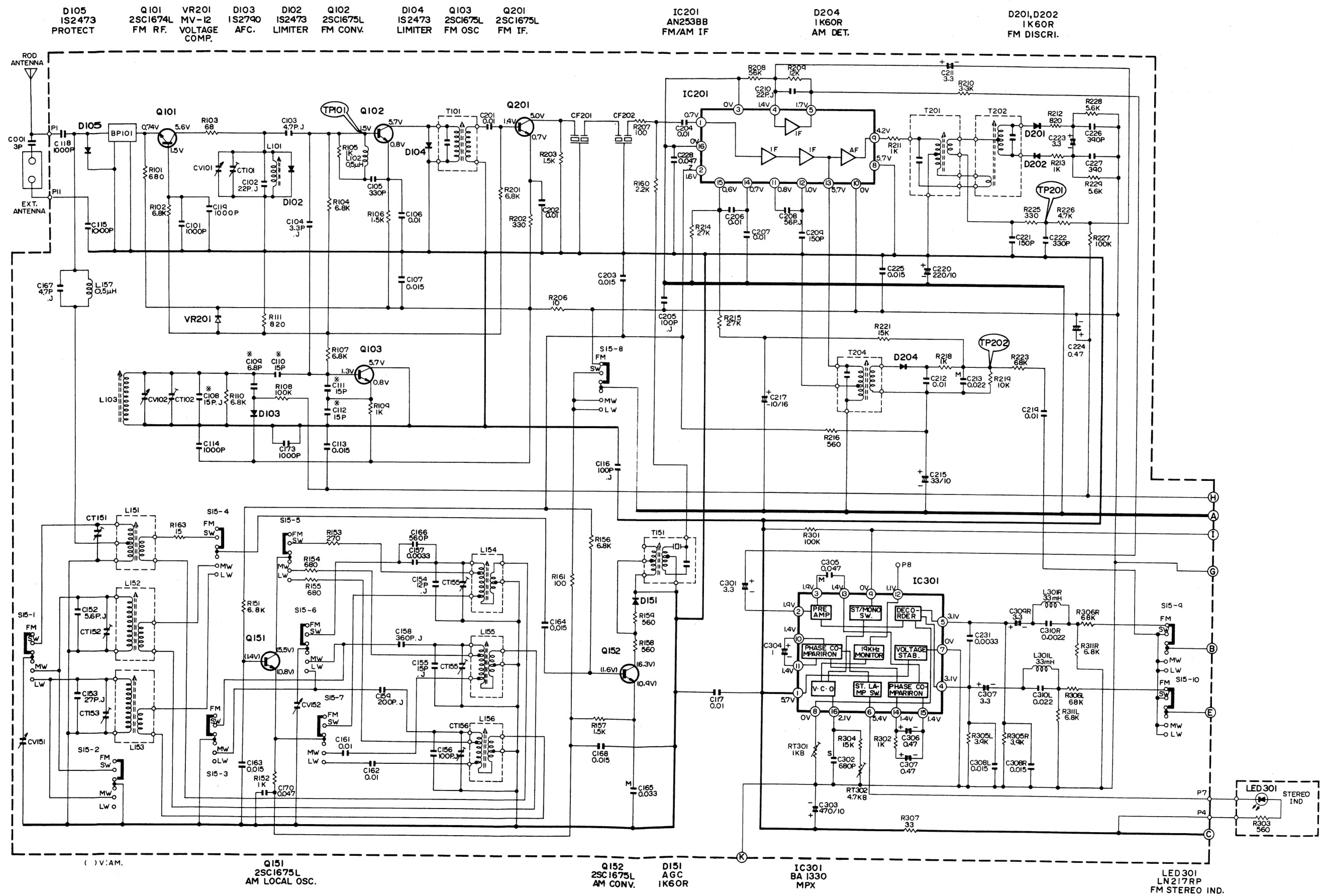
### Note :

- When the maximum values of both channels are different, tune to the maximum value of the L channel. In this case, the difference between the maximum values of both channels should be within 2dB.
- With the condition shown in item 3, adjust RT403 L, R so that the level indicator lamp (0dB) lights up.
- Set the RT402 L, R to middle position.
  - Turn the L402L, R fully clockwise.
- Record a 1.25KHz and 12.5KHz signals with a level of 0dB -20dB (at test point TP401L, R) on Hitachi UD tape. Then, playback this tape and adjust RT404L, R so that the output difference is within ± 2dB.
- Supply a 5KHz signal to the DIN IN jacks to obtain the level of -30.4dBm ± 0.1dB at test points TP401L, R. Confirm that the level is boosted by 8dBm ± 0.2dB when the Dolby NR switch is set to ON.

## REPLACEMENT PARTS LIST

SYMBOL-NO	P-NO	DESCRIPTION	SYMBOL-NO	P-NO	DESCRIPTION
CAPACITORS					
CT101-102	5052391	PLASTIC FILM VARIABLE CAPACITOR	C203	0209027	CERAMIC (RESISTOR SHAPE) 0.01MF+-30%
CT151	5058191	TRIMMER 10PF	C204	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%
CT153	5058191	TRIMMER 10PF	C205	0248684	CERAMIC DISC (RESISTOR SHAPE) 100PF+-5%
CT154	5058191	TRIMMER 10PF	C206	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%
CT156	5058102	VARIABLE CAPACITOR	C207	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%
CV101-102	5052391	PLASTIC FILM VARIABLE CAPACITOR	C208	0208138	CERAMIC DISC (RESISTOR SHAPE) 680PF+-16%
CV151-152	5052391	PLASTIC FILM VARIABLE CAPACITOR	C209	0209011	CERAMIC DISC (RESISTOR SHAPE) 150PF+-10%
C101	0209010	CERAMIC DISC (RESISTOR SHAPE) 1000PF+-10%	C210	0208133	CERAMIC DISC (RESISTOR SHAPE) 22PF+-5%
C102	0208133	CERAMIC (RESISTOR SHAPE) 22PF+-5%	C211	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%
C103	0208125	CERAMIC (RESISTOR SHAPE) 4.7PF+-5%	C212	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%
C104	0208124	CERAMIC (RESISTOR SHAPE) 3.3PF+-5%	C213	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%
C105	0209004	CERAMIC DISC (RESISTOR SHAPE) 330PF+-10%	C214	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%
C106	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C215	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%
C107	0209027	CERAMIC (RESISTOR SHAPE) 0.01MF+-30%	C216	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%
C108	0248174	CERAMIC DISC 15PF+-5%(N-330)	C217	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%
C109	0208157	CERAMIC (RESISTOR SHAPE) 6.8PF+-10%(NP-0)	C218	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%
C110	0208163	CERAMIC (RESISTOR SHAPE) 15PF+-10%	C219	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%
C111	0208161	CERAMIC (RESISTOR SHAPE) 15PF+-10%(NP-0)	C220	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%
C112	0208161	CERAMIC (RESISTOR SHAPE) 15PF+-10%(NP-0)	C221	0209011	CERAMIC DISC (RESISTOR SHAPE) 150PF+-10%
C113	0209027	CERAMIC (RESISTOR SHAPE) 0.01MF+-30%	C222	0209004	CERAMIC DISC (RESISTOR SHAPE) 330PF+-10%
C114	0209010	CERAMIC DISC (RESISTOR SHAPE) 1000PF+-10%	C223	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C115	0209010	CERAMIC DISC (RESISTOR SHAPE) 1000PF+-10%	C224	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C116	0208141	CERAMIC DISC (RESISTOR SHAPE) 100PF+-5%	C225	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C117	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C226	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C118	0209010	CERAMIC DISC (RESISTOR SHAPE) 1000PF+-10%	C227	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C119	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C228	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C120	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C229	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C121	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C230	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C122	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C231	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C123	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C232	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C124	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C233	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C125	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C234	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C126	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C235	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C127	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C236	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C128	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C237	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C129	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C238	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C130	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C239	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C131	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C240	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C132	0208126	CERAMIC (RESISTOR SHAPE) 5.6PF+-5%	C241	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C133	0208134	CERAMIC (RESISTOR SHAPE) 27PF+-5%	C242	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C134	0208130	CERAMIC (RESISTOR SHAPE) 12PF+-5%	C243	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C135	0208131	CERAMIC (RESISTOR SHAPE) 15PF+-5%	C244	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C136	0208141	CERAMIC DISC (RESISTOR SHAPE) 100PF+-5%	C245	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C137	0209010	CERAMIC DISC (RESISTOR SHAPE) 1000PF+-10%	C246	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C138	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C247	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C139	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C248	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C140	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C249	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C141	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C250	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C142	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C251	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C143	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C252	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C144	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C253	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C145	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C254	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C146	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C255	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C147	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C256	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C148	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C257	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C149	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C258	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C150	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C259	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C151	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C260	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C152	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C261	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C153	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C262	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C154	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C263	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C155	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C264	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C156	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C265	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C157	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C266	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C158	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C267	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C159	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C268	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C160	0209010	CERAMIC DISC (RESISTOR SHAPE) 1000PF+-10%	C269	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C161	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C270	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C162	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C271	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C163	0209027	CERAMIC DISC (RESISTOR SHAPE) 0.015MF+-30%	C272	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C164	0209027	CERAMIC DISC (RESISTOR SHAPE) 0.015MF+-30%	C273	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C165	0209027	CERAMIC DISC (RESISTOR SHAPE) 0.015MF+-30%	C274	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C166	0209027	CERAMIC DISC (RESISTOR SHAPE) 0.015MF+-30%	C275	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C167	0208125	CERAMIC (RESISTOR SHAPE) 4.7PF+-5%	C276	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C168	0209027	CERAMIC (RESISTOR SHAPE) 0.01MF+-30%	C277	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C201	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C278	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
C202	0209026	CERAMIC DISC (RESISTOR SHAPE) 0.01MF+-30%	C279	0209005	CERAMIC DISC (RESISTOR SHAPE) 390PF+-10%
RESISTORS					
RC601	0186451	CR PACK	RT301	0151806	SEMI VARIABLE RESISTOR 1K OHM (B)
RC602	0186451	CR PACK	RT302	5007185	SEMI VARIABLE RESISTOR 4.7K OHM
RT301	0151806	SEMI VARIABLE RESISTOR 1K OHM (B)	RT401LR	0151816	SEMI VARIABLE RESISTOR 2K OHM (B)
RT302	5007185	SEMI VARIABLE RESISTOR 4.7K OHM	RT402LR	0151817	VARIABLE RESISTOR 20K OHM (B)
RT401LR	0151816	SEMI VARIABLE RESISTOR 2K OHM (B)	RT403LR	0151808	SEMI VARIABLE RESISTOR 10K OHM RS28
RT402LR	0151817	VARIABLE RESISTOR 20K OHM (B)	RT404LR	0151819	SEMI VARIABLE RESISTOR
RT403LR	0151808	SEMI VARIABLE RESISTOR 10K OHM RS28			
RT404LR	0151819	SEMI VARIABLE RESISTOR			

### SCHMATIC DIAGRAM (Tuner Section)





CIRCUIT BOARD DIAGRAM (Tuner Section)

Note

1. Voltage measured at base of chassis with minimum volume control and no signal.
2. Nomenclature of Resistors and Capacitors.

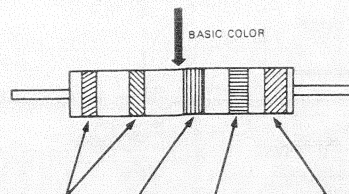
Circuit No.	
Value	No indicated $\Omega$ (Ohm) M : 1000 k $\Omega$
Tolerance	No indicated $\pm 5\%$ K : $\pm 10\%$ M : $\pm 20\%$
Wattage	No indicated $\frac{1}{4}W$
Sort	No indicated Carbon film RC : Composition RW : Wire wound RS : Oxide metal film RN : Fixed metal film

Circuit No.	
Value	No indicated $\mu F$ P : PF
Tolerance	No indicated $\pm 10\%$ J : $\pm 5\%$ M : $\pm 20\%$ Z : $\pm 80\%$ - 20% D : $\pm 0.5pF$ C : $\pm 0.25pF$
Sort	Ceramic Electrolytic Mylar Polyester Styrol
Voltage	No indicated 50WV

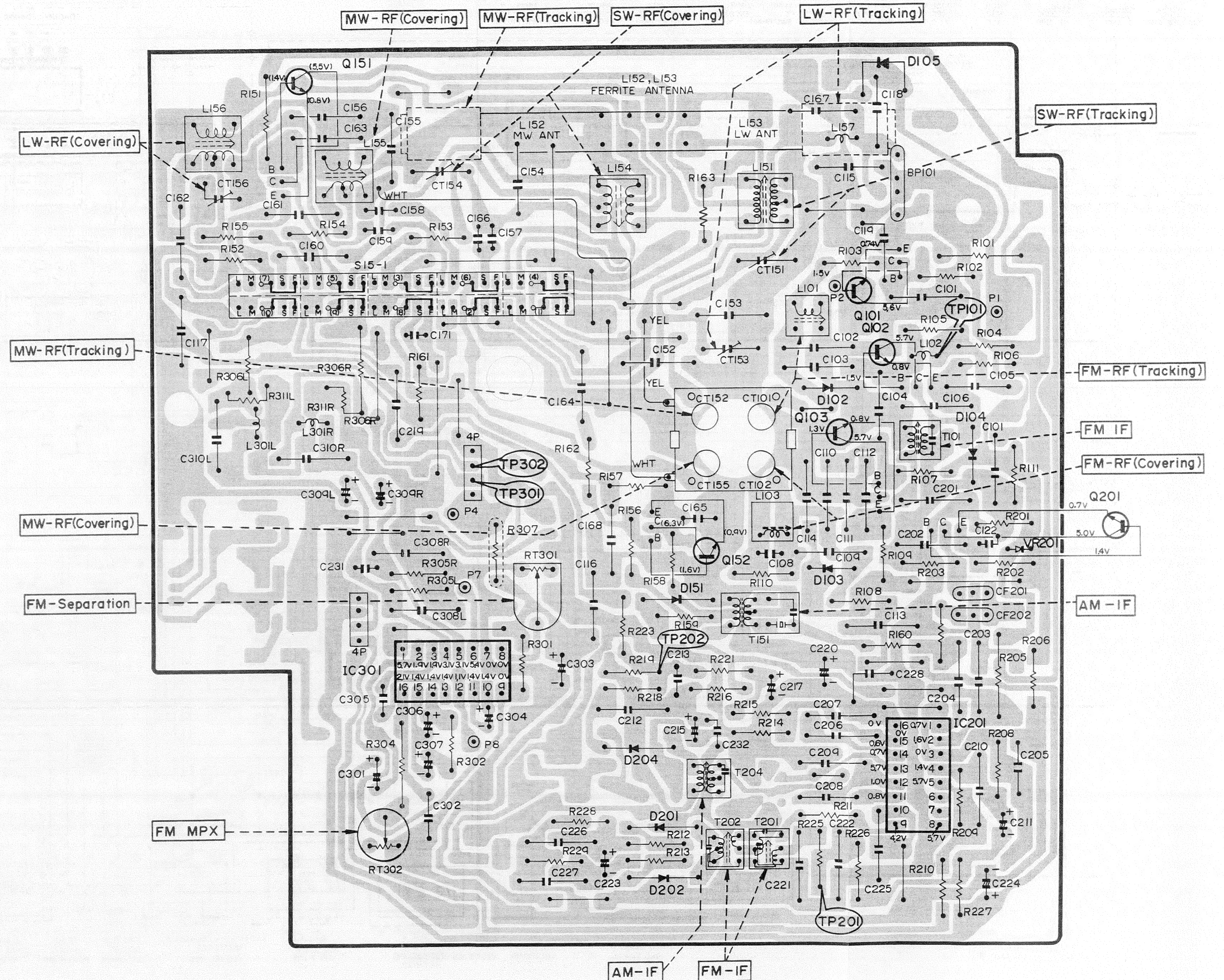
3. Be sure to make your orders of resistors and capacitors with value, voltage, tolerance and sort.
4. When replacing capacitors marked with \*, use specified ones stated on parts list since required temperature characteristics.

HOW TO READ CAPACITY OF RESISTOR SHAPE CAPACITORS

COLOR	RATED VOLTAGE
Pink	25V
Light green	50V

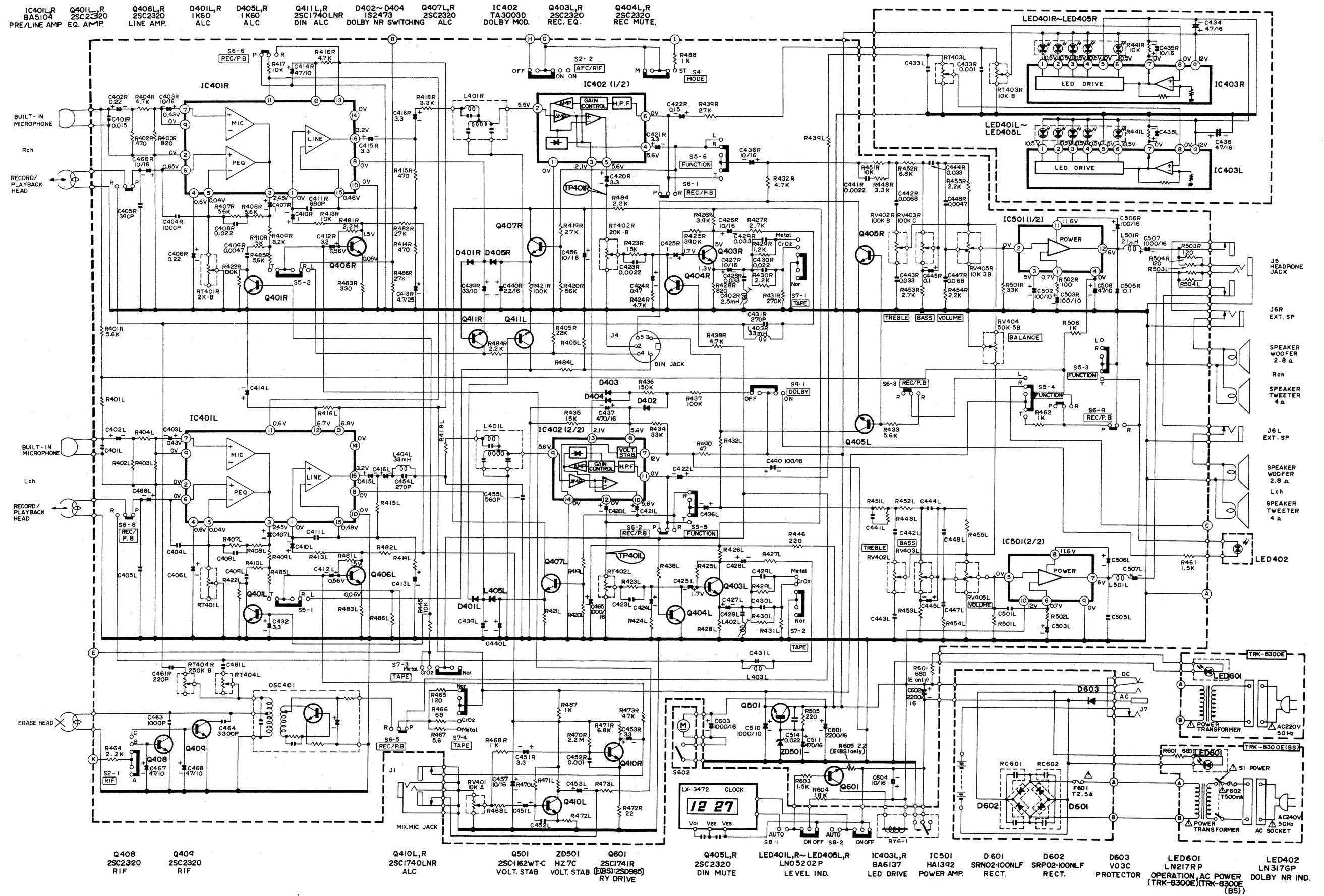


COLOR	CAPACITY	MULTIPLE	TOLERANCE	CHARACTERISTICS
Black	0	$10^0$	$\pm 20\%$	For temperature compensation
Brown	1	$10^1$		
Red	2	$10^2$		
Orange	3	$10^3$		
Yellow	4	$10^4$		
Green	5	$10^5$		
Blue	6			
Violet	7			
Grey	8		$\pm 30\%$	High dielectric constant type
White	9			For temperature compensation
Gold		$10^{-1}$	$\pm 5\%$	
Silver			$\pm 10\%$	High dielectric constant type

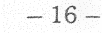




### SCHEMATIC DIAGRAM (Tape Recorder Section)

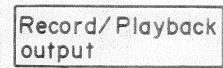








SWITCH/CONTROL

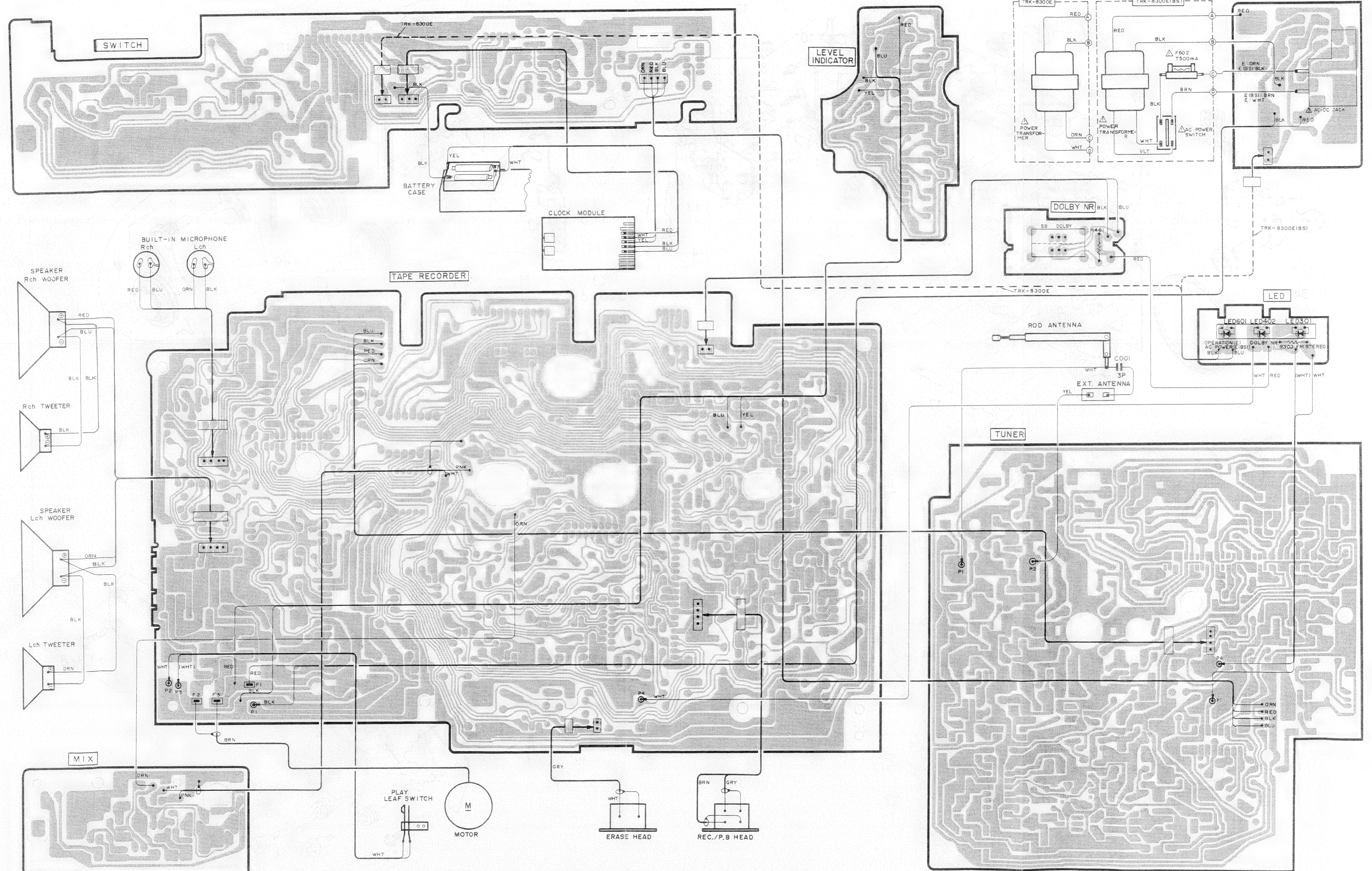


### LEVEL INDICATOR



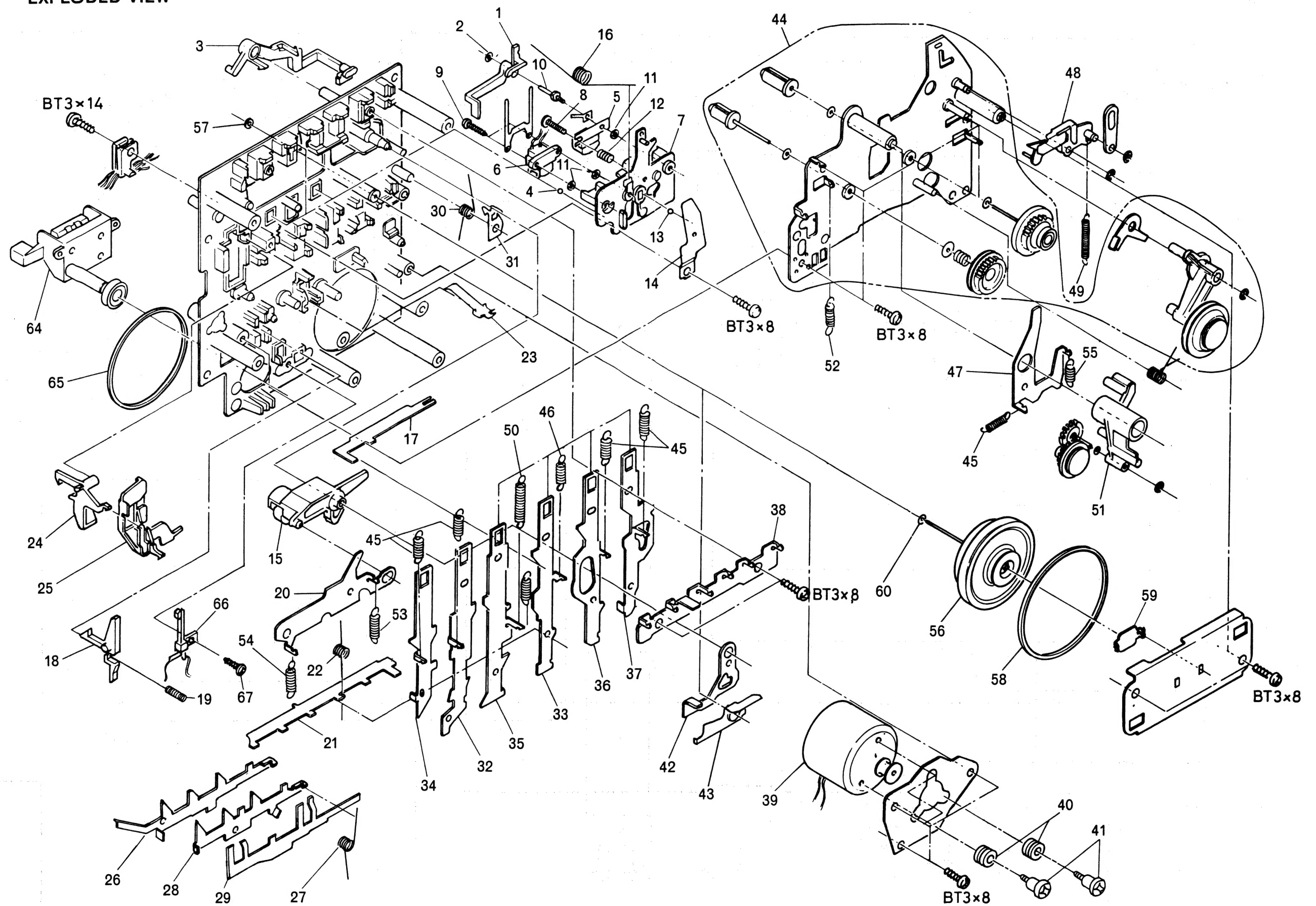


WIRING DIAGRAM



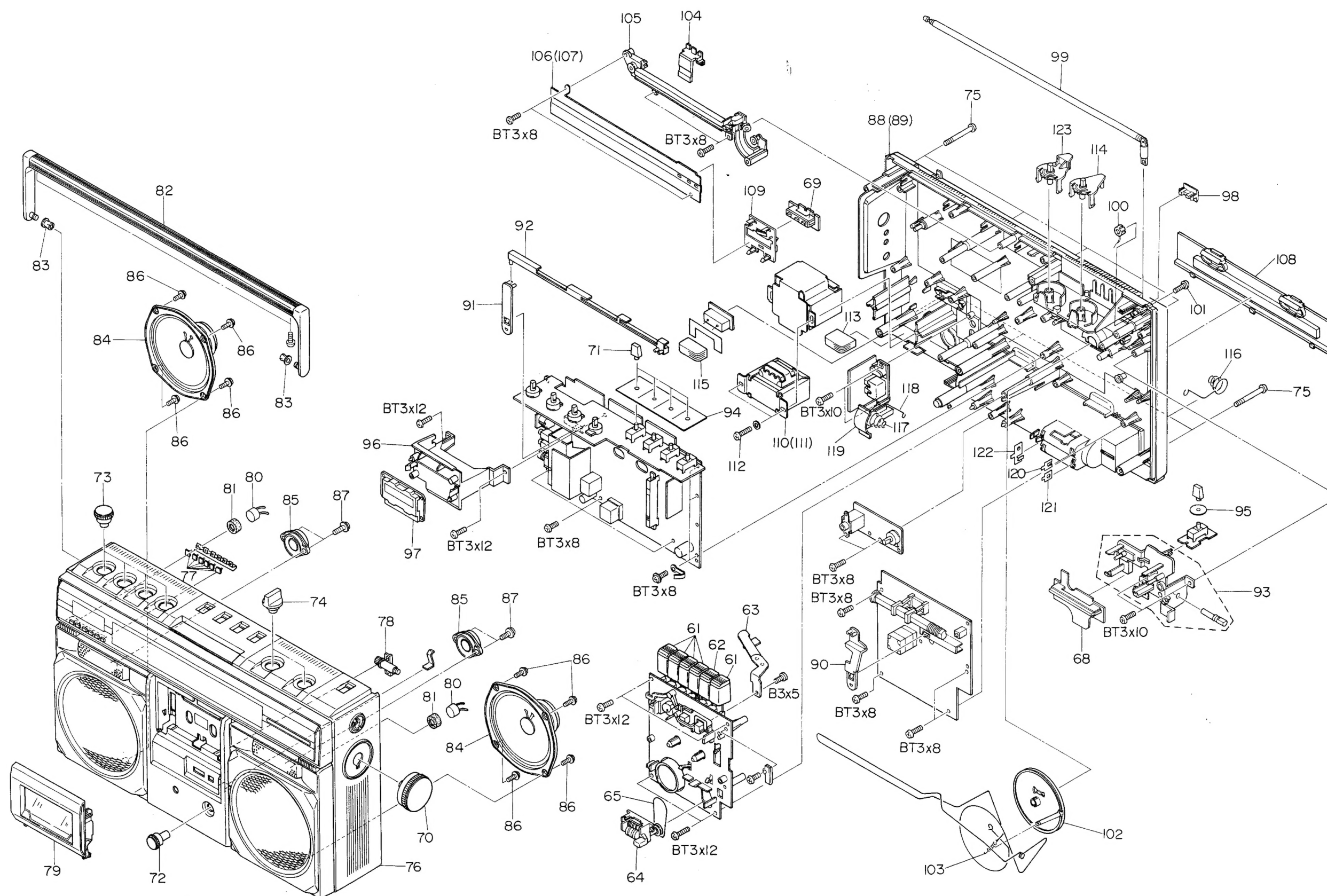


EXPLODED VIEW



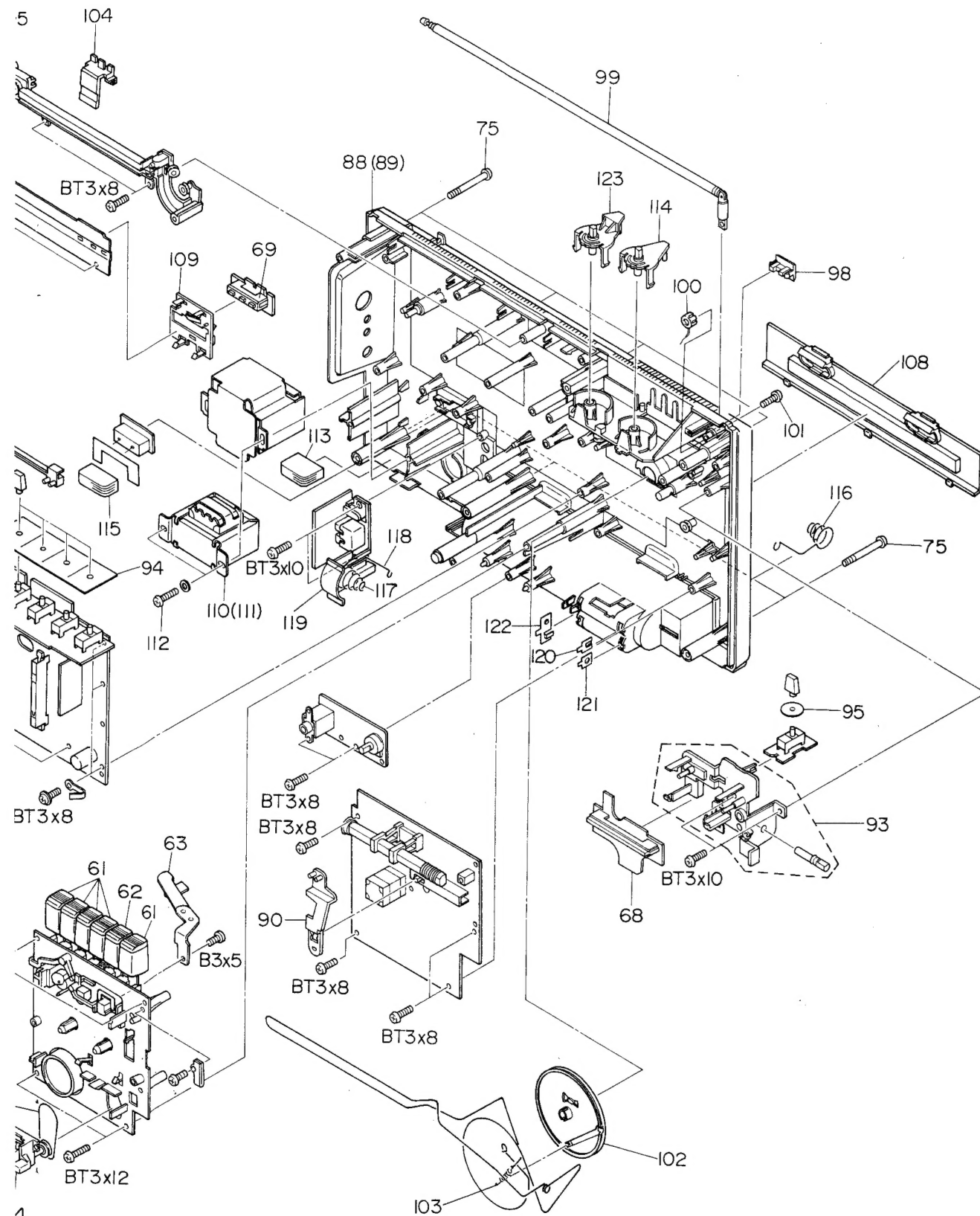
Note : Components marked without numbers in this drawing are not specified as replacement parts.

# EXPLODED VIEW



Note: Components marked with outnumbers in this drawing are not specified as replacement parts.

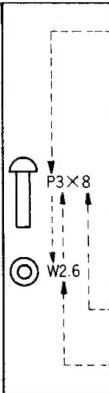






## REPLACEMENT PARTS LIST



SYMBOL-NO	P-NO	DESCRIPTION	SYMBOL-NO	P-NO	DESCRIPTION
RESISTORS					
RV401	5000893	VARIABLE RESISTOR 10K OHM(A)	Q400	5322621	TRANSISTOR 2SC2320E
RV402	5000905	VARIABLE RESISTOR 100K OHM(B)	Q409	5322621	TRANSISTOR 2SC2320E
RV403	5000906	VARIABLE RESISTOR 100K OHM(C)	Q410LN	5321293	TRANSISTOR 2SC1740LN-R
RV404	5000892	VARIABLE RESISTOR 50K OHM(R)	Q410LR	5321293	TRANSISTOR 2SC1740LN-R
RV405	5000912	VARIABLE RESISTOR 10K OHM(B)	Q411LR	5321293	TRANSISTOR 2SC1740LN-R
SEMI-CONDUCTORS			Q501	5320643	TRANSISTOR SILICON 2SC1162 150MH
D102	5339011	DIODE 1S2473	Q601	5322213	TRANSISTOR 2SC1741R
D103	5330661	DIODE SILICON LS2790 200MHZ 80MW	Q601	5322671	TRANSISTOR 2SD985 (HS)
D104	5339011	DIODE 1S2473	VR201	5340022	VARISTOR SILICON HV-46 10K
D105	5330571	DIODE 1S2473VE	Z0501	5330313	DIODE 1.0M SILICON HZ7C
D151	5331052	DIODE 1K60RLF-2	TRANSFORMERS		
D201	5331052	DIODE 1K60RLF-2	T101	5140071	FM IFT
D202	5331052	DIODE 1K60RLF-2	T151	5160101	CERAMIC FILTER 46.8KHZ
D204	5331052	DIODE 1K60RLF-2	T201	5148111	FM DISC
D401LR	5331622	DIODE 1N60FM-P	T202	5148112	FM DISC
D402	5339011	DIODE 1S2473	T204	5130122	AN IFT
D403	5339011	DIODE 1S2473	COILS		
D404	5339011	DIODE 1S2473	L101	5126482	FM RF
D405LR	5331051	DIODE 1K60	L102	5150791	CHOKE COIL
D601	5331452	DIODE SRP02-100NLF	L103	5126278	FM OSC COIL
D602	5331451	DIODE SRP02	L151	5123493	SW ANTENNA
D603	5330001	RECTIFIER SILICON V03C 60H	L152	5113501	FERRITE CORE ANTENNA
IC201	5351064	IC AN253BH	L153	5113501	FERRITE CORE ANTENNA
IC301	5350684	IC HA1330	L154	5123494	SW OSC
IC401LR	5352761	IC BA5104	L155	5120319	OSC COIL
IC402	5356832	MODULE TA3003D	L156	5120465	LW OSC
IC403LR	5352572	IC BA6137	L157	5123271	FM TRAP COIL 0.5MH
IC501	5352141	IC HA1392	L301LR	5150571	CHOKE COIL 35MH
LED301	5380593	LED LN417RP	L401LR	5161661	DOLBY FILTER
LED401LR	5380462	LED LN05202P	L402LR	5120274	CHOKE COIL
LED402	5380462	LED LN03202P	L403LR	5150571	CHOKE COIL 33MH
LED402LR	5380462	LED LN05202P	L404L	5150571	CHOKE COIL 33MH
LED403LR	5380462	LED LN05202P	L501LR	5150761	CHOKE COIL
LED404LR	5380462	LED LN05202P	MISCELLANEOUS		
LED405LR	5380462	LED LN05202P		5659121	BACK COVER
LED601	5380593	LED LN417RP	BP101	5161551	FILTER
Q101	5321271	TRANSISTOR SILICON 2SC1674L 600MHZ	CF201	5160211	CERAMIC FILTER CF107A
Q102	5321281	TRANSISTOR SILICON 2SC1675-L 230MHZ 200M	CF202	5160211	CERAMIC FILTER CF107A
Q103	5321281	TRANSISTOR SILICON 2SC1675-L 230MHZ 200M	△F601	5721064	FUSE 2.5A
Q151	5321281	TRANSISTOR SILICON 2SC1675-L 230MHZ 200M	△F602	5720173	FUSE T500MA (BS)
Q152	5321281	TRANSISTOR SILICON 2SC1675-L 230MHZ 200M	J 1	5674272	JACK (MIXING MIC)
Q201	5321281	TRANSISTOR SILICON 2SC1675-L 230MHZ 200M	J 4	5677021	DIN SOCKET
Q403LR	5322621	TRANSISTOR 2SC2320E	J 5	5674242	HEADPHONE SOCKET
Q404LR	5322621	TRANSISTOR 2SC2320E	J 6LR	5673381	SOCKET-3.5MMD (EXT SP)
Q405LR	5322621	TRANSISTOR 2SC2320E	△J 7	5653241	AC-DC SOCKET
Q406LR	5322621	TRANSISTOR 2SC2320E	OSC401	5260861	OSC BLOCK
Q407LR	5322621	TRANSISTOR 2SC2320E	KY601	5641171	RELAY
			△S 1	5602022	SEESAW SWITCH (POWER) (BS)

SYMBOL-NO	P-NO	DESCRIPTION	SYMBOL-NO	P-NO	DESCRIPTION
MISCELLANEOUS			23	6530471	CASSETTE HOLDER
S 2	5604092	LEVER SWITCH (RIF/AFC)	24	6740982	EJECT ARM
S 4	5604082	LEVER SWITCH (MODE)	25	6761392	EJECT SLIDER
S 5	5620501	SLIDE-SWITCH (FUNCTION)	26	7329702	SWITCH PLATE
S 6	5623433	SLIDE SWITCH (REC/PLAY)	27	6308102	SPRING
S 7	5604281	LEVER SEITCH (TAPE)	28	7338032	S LOCK PLATE
S 8	5604092	LEVER SWITCH (TIMER)	29	7329721	PLATE FOR REVIEW/CUE
S 9	5604082	LEVER SWITCH (DOLBY NR)	30	6307711	SPRING
S 15	5625011	SLIDE SWITCH (BAND)	31	7286245	PAUSE LOCK PIECE
FOR ACCESSARIES			32	7329335	RECORD SLIDER
△	5747321	POWER CORD (E)	33	7329352	REWIND SLIDER
△	5746341	POWER CORD (BS)	34	7329321	STOP SLIDER
	5896391	FM ANTENNA (BS)	35	7329341	PLAY SLIDER
FOR CASSETTE DECK ASSEMBLY (A)			36	7329311	FF SLIDER
1	6752792	PICK UP PIECE	37	7329561	PAUSE SLIDER
2	7786115	POLYESTER WASHER	38	7329301	SLIDER HOLDER
3	6752801	PICK UP LEVER	39	6420861	DC MOTOR ASSEMBLY
4	0948492	BALL - 2MMD	40	6576083	RUBBER PLATE
5	5449022	RECORD PLAYBACK HEAD	41	7539007	SPECIAL SCREW
6	5445352	ERASE HEAD	42	7287819	RC LEVER
7	6761471	HEAD PLATE	43	7311143	FF FUNCTION LEVER
8	7781004	SCREW	44	7338571	TURNTABLE HOLDEN ASSEMBLY
9	7780913	TAPPING SCREW-2MMDX10MM	45	6300375	SPRING FOR RECORDING PLATE
10	7545533	SPECIAL SCREW	46	6324814	SPRING
11	7778183	POLYESTER WASHER	47	7286032	LEVER FOR FF/REWIND
12	6321733	HEAD SPRING C	48	7317882	SETTING OFF LEVER ASSEMBLY
13	0948492	BALL - 2MMD	49	6300597	SPRING
14	6329637	HEAD PLATE HOLDER	50	6301233	SPRING
15	6383143	PRESSURE ROLLER ARM ASSEMBLY	51	7109603	FF/REWIND ARM ASSEMBLY
16	6307741	SPRING	52	6300981	SPRING
17	7286183	LEVER FOR PLAY/RECORD	53	6301361	SPRING
18	6741104	RECORD PREVENTION ARM	54	6323064	SPRING
19	6304161	SPRING	55	6300996	SPRING
20	7286257	PLAY/RECORD PLATE	56	6373361	FLYWHEEL ASSEMBLY
21	7308358	LOCK PLATE	57	7778856	POLYESTER WASHER
22	6307733	SPRING	58	6354211	BELT

SYMBOL-NO	P-NO	DESCRIPTION	SYMBOL-NO	P-NO	DESCRIPTION
FOR CASSETTE DECK ASSEMBLY (A)			89	6106473	REAR CASE ASSEMBLY (BS)
59	6743884	THRUST SUPPORT	90	6766371	BAND SELECT LEVER
60	7786621	POLYSLIDER WASHER	91	6766381	FUNCTION LEVER
FOR CASSETTE DECK ASSEMBLY (B)			92	6766421	FUNCTION SLIDER
61	6060252	BUTTON ASSEMBLY (FF, PAUSE, REW, PLAY, STOP)	93	6766951	TUNING HOLDER ASSEMBLY
62	6060251	BUTTON ASSEMBLY (REC)	94	7766651	SPACER
63	6535021	RECORD SPRING ASSEMBLY	95	7766471	SPACER
64	5559257	COUNTER	96	6765921	LCD HOLDER
65	6355202	COUNTER BELT	97	5310401	CLOCK MODULE (LX-3412H)
66	5603451	LEAF SWITCH	98	5671661	FM ANTENNA TERMINAL
67	7780185	PAN HEAD B TIGHTENING SCREW-2,6MMDX6MM	99	5752601	ROD ANTENNA
68	6766411	LED HOLDER	100	5687142	CAP TERMINAL
69	6766401	LED HOLDER	101	8744414	BIND SCREW-3MMDX14MM
MISCELLANEOUS			102	6345881	PULLEY
70	6283417	TUNING KNOB	103	6316231	SPRING M
71	6296851	LEVER KNOB	104	6398731	POINTER
72	6283511	KNOB-18MMD	105	6766861	SCALE HOLDER ASSEMBLY
73	6283722	KNOB (BASS,TREBLE,BALANCE)	106	6468062	SCALE PLATE
74	6283391	KNOB ASSEMBLY (FUNCTION,BAND)	107	6468063	SCALE PLATE (BS)
75	7781148	BT SCREW-3MMDX50MM	108	6173454	BATTERY LID ASSEMBLY
76	6106452	FRONT CASE ASSEMBLY	109	6766851	LED P.W.B HOLDER
77	6052683	LCD BUTTON (TIME SET)	△ 110(PT)	5212682	POWER TRANSFORMER
78	6763961	GEAR DAMPER ASSEMBLY	△ 111(PT)	5212683	POWER TRANSFORMER (BS)
79	6093252	CASSETTE LID	112	7781146	BT SCREW-3MMDX20MM
80	5421571	BUILT IN MICROPHONE	113	6746881	FUSE COVER (BS)
81	6570291	MIC COVER	114	6758571	BAND LEVER
82	6334303	HANDLE ASSEMBLY	115	6746902	SWITCH COVER (BS)
83	6763912	HANDLE PIECE	116	6308961	BATTERY SPRING
84	5406413	SPEAKER-12CM	117	6545652	BATTERY TERMINAL
85	5409111	SPEAKER-3CM	118	7776201	BATTERY TERMINAL
86	7781133	BT SCREW-3MMD	119	6766841	TERMINAL HOLDER
87	7781133	BT SCREW-3MMD	120	7339191	BATTERY TERMINAL(-)
88	6106472	REAR CASE ASSEMBLY	121	7339201	BATTERY TERMINAL(+)
			122	7339211	BATTERY TERMINAL(+,-)
			123	6766361	FUNCTION LEVER

Type of head					
	P	Pan head screw		BT	Binding head tapping screw
	F	Flat countersunk head screw		BL	Bolt
	B	Binding head screw		W	Washer
	T	Round head tapping screw		E	"E" ring
Length (L mm)					
Diameter (D mm)					

When ordering hardware excluding stated on these lists, be sure to make your orders with type and size.